



18993

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	8745T 5	CRANKSHAFT ASSEMBLY	1		
2	30	67923T	BEARING, Ball (LOWER)	1		
3	53	67446	RING	1		
4	43	99727A 1	DRIVE GEAR	1		
5		54196A 6	CARRIER ASSEMBLY	1		
6		65800	PACKING	1		2,3
7	39	67377	RING, SEALING	AR	(.124 THICK)	
7	39	78633	RING, SEALING	AR	(.139 THICK)	
8	31	93495T	ROLLER BEARING	2	(1 PIECE)	
8	31	88903T	BEARING RACE	2	(2 PIECE)	
8	31	67445	ROLLER BEARING	2	(2 PIECE)	
9	53	67444	RETAINING RING	2		
10	766	8666T41	PISTON	3	(STARBOARD - STANDARD)	
10		NLA	No Longer Available, Piston	AR	(STARBOARD - .030 O.S.)	5
10	766	8667T41	PISTON	3	(PORT - STANDARD)	
10		NLA	No Longer Available, Piston	AR	(PORT - .030 O.S.)	5
11	39	813011A12	PISTON RING	1	(STANDARD)	
11		NLA	No Longer Available, Piston Ring	3	(.030 O.S.)	5
12	40	52035	RING, Lock	12		
13	636	8119A 5	CONNECTING ROD ASSEMBLY	6		
14	10	93886	SCREW, (.3125-28 X .875)	12		
14	10	76349	SCREW, (.3125-24 X 1.00)	12		
15	12	47247	WASHER	12		
16	31	17514A 1	BEARING KIT	6		
17	29	67483	NEEDLE BEARING	174		
-	27	89221A88	GASKET SET	1	SN# Merc-6203991/Mariner-6201	
-	27	89221A80	GASKET SET	1	SN# Merc-6073192/Mariner-6055	